



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2369-1
Job Sheet 170308



(Handwritten signature)

Part No: D2369-1

Job Qty: 12 ea

Part Name: Locator Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/22/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV B IPP Rev A Removed from 9 Digit 05-12-05 JLM IPP Rev:B now water jet 07-12-11 DD IPP
REV:C 13.05.21 AS PER DWG REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		1/20/18	0.00	0.00	Start Up Waterjet		SC 18/01/17
100	Waterjet	12 pcs		1/22/18	0.11	1.72	Waterjet1		SC 18/01/17
110	QC	12 pcs		1/22/18	0.00	0.00	QC2		SC 18/01/17
120	QC	12 pcs		1/22/18	0.00	0.00	QC8		SC 18/01/17
130	Packaging	12 pcs		1/22/18	0.00	0.00	Packaging3	ST 225B	AT 18/01/17
140	QC21-SA	12 Ea		1/22/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Cut as per Dwg D2369

DAS
21
9-09

JAN 22 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M5052H32S.040 M137844 <i>(Handwritten)</i>	16	1	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation Start up Operation Job No: 170308 Operation 01/17/18 Original Serial #: S032915 D2369 - 1 Revision: Operation: Change No: Locator Plate S032915 DART AEROSPACE Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	Completed By
	Lead hand / Supervisor Approval Verification
	QC / QA Coordinator Approval
	Positioned Wrong

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
		OTHER :	

DART AEROSPACE LTD		Work Order:	170308
Description: Deck Plate Locator Bracket		Part Number:	D2369-1
Inspection Dwg: D2369 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.500	+/-0.010	0,501	1		IDE-02	
4.500	+/-0.010	4,501	1		Tape	
1.000	+/-0.010	1,000	1			
5.649	+/-0.010	5,650	1			
37.996	+/-0.010	37,997	1			
38.297	+/-0.010	38,298	1			
5.000	+/-0.010	5,005	1			
4.451	+/-0.010	4,462	1			
0.549	+/-0.010	0,550	1			
Ø0.191	+0.005/-0.000					no Ø0,191 holes
Ø0.128	+0.005/-0.000	Ø0,128	1			
39.000	+/-0.010	39,000	1			
38.544	+/-0.010	38,543	1			
0.940	+/-0.010	0,940	1			

Measured by: SC	Audited by: 38	Preliminary Approval:
Date: 18/01/17	Date: JAN 18 2018	Date:

Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	
B	13.06.27	Dimensions revised per Dwg Rev B	KJ	